



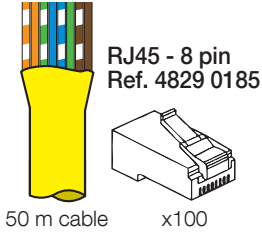
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To download, brochures, catalogues and technical manuals:  
[www.socomec.com/operating-instructions](http://www.socomec.com/operating-instructions)  
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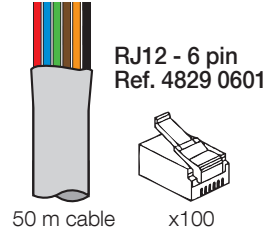


## RJ12 / RJ45 cables kits - Termination instructions

**1** Select the appropriate cable kit (RJ45 - 8 pin or RJ12 - 6 pin). Please note that only Socomec kits should be used.



or



**2** Cut the cable to the required length.

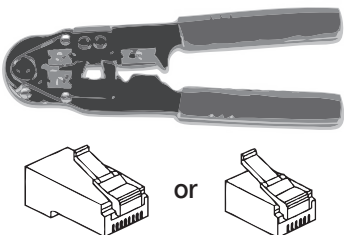
**3** Remove 1cm of insulation from each end.

**4** Place cable into RJ45 plug (8 wires) or RJ12 plug (6 wires) in the configuration below:

RJ45 colour order	Cable to be laid in to connector as below:
1 White/Orange 2 Orange 3 White/Green 4 Blue 5 White/Blue 6 Green 7 White/Brown 8 Brown	

RJ12 colour order	Cable to be laid in to connector as below:
1 Red 2 Blue 3 Green 4 Brown 5 Orange 6 Black	

**5** Secure the plugs using an appropriate tool:



**6** Test to ensure that all pins show continuity using a suitable appliance, RJ45 cable (8 pin test) or RJ12 (6 pin test):

